

Ultramid® A 27 EZ 01

Polyamide 66

BASF Corporation

Product Description

Ultramid A27 EZ 01 is a low viscosity, general purpose PA66 grade for compounding and extrusion of monofilaments. It conforms to FDA requirements including, 21 CFR 177.1500, EU Directive 2002/72/EC, the German BfR recommendation "X Polyamide", 1.6.1998 or legislations for other countries will be provided on request.

General

Material Status	• Commercial: Active
Availability	• North America
Features	• Low Viscosity • Oil Resistant
Uses	• Compounding • Monofilaments
Agency Ratings	• FDA 21 CFR 177.1500
RoHS Compliance	• RoHS Compliant
Appearance	• Natural Color
Forms	• Pellets
Processing Method	• Film Extrusion

Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm ³	ISO 1183
Apparent Density	0.70	g/cm ³	ISO 60
Water Absorption			ISO 62 ²
Saturation	8.5	%	
Equilibrium	2.8	%	
Viscosity Number (96% H ₂ SO ₄)	151	cm ³ /g	ISO 307

Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	260	°C	ISO 3146

Additional Information	Nominal Value	Unit	Test Method
Moisture Content	< 0.10	%	ISO 15512
Relative Viscosity (1% in 96% Sulfuric Acid)	2.73		ISO 307

Notes

¹ Typical properties: these are not to be construed as specifications.

² Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

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